

# Work Order ID 61308

Monday, August 16, 2010 12:46:33 PM



Page 1

Item ID: D412-742-011

Accept



Setup Start



Revision ID:

Item Name: Float Skidtube Installation

Stop



Start Date: 8/17/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 8/20/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: MF Date: 10-8-16

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D412-742	D								
100		0.00							
	DOCUMENT CONTROL								
DC	<b>Memo</b>	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-742-011	CHG006							
110		0.00							
	Pick Kit								
Packaging	<b>Memo</b>	0.00							
Packaging									
120		0.00							
	QC4- 100% Inspect kits for completeness								
QC	<b>Memo</b>	0.00							
Quality Control									

8/15/10/10

10/8/19

10/8/18

8/10/10

D412-742-041 / B56719

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 61308**

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Page 2

Item ID: D412-742-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Float Skidtube Installation

Start Date: 8/17/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 8/20/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD412-742-011  
Location: 72 REQ

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/8/10 SF

10/08/23

MF

10-8-20

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308

Parent Item: D412-742-011

Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010


Required Date: 8/20/2010

Start Qty: 1.00


Required Qty: 1.00

Comments: IPP Rev: A 05.10.13 New Issue KJ/JLM  
 IPP Rev: B 06-06-08 As per DSI9336 JLM  
 IPP Rev: C 07-05-28 As per Rev C JLM  
 IPP rev D 07.11.01 ecn 1053P EC  
 IPP rev E 07.11.27 ecn 1072 EC verified by: DD  
 IPP Rev: F 08-09-08 ecn 08-510 DD verified by: EC  
 IPP Rev: G 09-01-23 as per DSI9441 DD verified by: EC


Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21043-3  Nut		Purchased	No			100	Each	2,775.000	33	33		8/18/10	
--	--	-----------	----	--	--	-----	------	-----------	----	----	--	---------	--

Location	Loc Qty	Loc Code
FG	76	
103691	76	
ST301	2699	
112314	2699	

AN3C37A  BOLT		Purchased	No			110	Each	68.0000	3	3		8/18/10	
--	--	-----------	----	--	--	-----	------	---------	---	---	--	---------	--

Location	Loc Qty	Loc Code
ST354	68	
114761	18	
114801	50	

AN3C40A  BOLT		Purchased	No			110	Each	117.0000	2	2		8/18/10	
---	--	-----------	----	--	--	-----	------	----------	---	---	--	---------	--

Location	Loc Qty	Loc Code
ST354	117	
106176	17	
112454	50	
114442	50	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

101.0000

3

3



BOLT



10/8/10 SP

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

97

114443

65

115316

32

3

AN3C42A

Purchased

No

110

Each

114.0000

3

3



BOLT



10/8/10 SP

Location

Loc Qty

Loc Code

ST354

114

106169

14

106176

100

3

AN3C43A

Purchased

No

110

Each

119.0000

3

3



BOLT



10/8/10 SP

Location

Loc Qty

Loc Code

ST354

119

114330

19

114433

50

114455

50

3

AN3C44A

Purchased

No

110

Each

146.0000

9

9



BOLT



10/8/10 SP

Location

Loc Qty

Loc Code

ST355

146

106187

46

110848

100

9

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

AN3C47A



BOLT

Purchased

No

110

Each

82.0000

10

10



10/8/185

Location

Loc Qty

Loc Code

ST355

82

106171

33

110847

49

10

AN4C47A



Bolt

Purchased

No

110

Each

91.0000

4

4



10/8/185

Location

Loc Qty

Loc Code

ST361

91

115231

41

115358

50

8

AN4C52A



BOLT

Purchased

No

110

Each

144.0000

8

8



10/8/185

Location

Loc Qty

Loc Code

ST361

144

112641

50

113121

44

114784

50

8

AN4C6A



Bolt

Purchased

No

110

Each

347.0000

16

16



10/8/185

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

343

113121

143

115016

200

16

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308

Parent Item: D412-742-011

Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

AN4C7A Purchased No 110 Each 464.0000 4 4 10/8/10sl  
Bolt

Location Loc Qty Loc Code

ST356 464  
109147 464

AN6C12A Purchased No 110 Each 72.0000 8 8 10/8/10sl  
BOLT

Location Loc Qty Loc Code

ST342 72  
110396 22  
114442 50

AN960C10L NAS1149C0332 Purchased No 110 Each 29.0000 66 66 10/8/10sl  
washer

Location Loc Qty Loc Code

ST245 29  
107534 29

AN960C416L Purchased No 110 Each 532.0000 32 32 10/8/10sl  
WASHER

Location Loc Qty Loc Code

FG 44  
104925 44  
ST346 488  
106785 10  
107008 10  
112794 27  
112828 400  
69220 41

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

AN960C616L  
WASHER

Purchased No

110 Each

180.0000

8



10/8/18 SP

## Location

## Loc Qty

## Loc Code

ST347

180

113064

180

8

D2571

Manufactured No

110 Each

22.0000

1



10/8/18 SP

Saddle, Fwd Out 205

## Location

## Loc Qty

## Loc Code

ST425

7

43564

3

47564

4

ST433

15

58250

3

59298

3

59849

9

1

D2572

Manufactured No

110 Each

12.0000

1



10/8/18 SP

Saddle, Fwd In 205

## Location

## Loc Qty

## Loc Code

ST425

3

43565

3

ST433

9

59850

9

1

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

D2573

Manufactured No

110

Each

29.0000

1



Saddle, Aft Out 205



10/8/10 SP

## Location

## Loc Qty

## Loc Code

ST425

7

43566

3

47566

4

ST434

22

~~59881~~

10

60706

12

D2574

Manufactured No

110

Each

25.0000

1



Saddle, Aft In 205



10/8/10 SP

## Location

## Loc Qty

## Loc Code

ST425

3

43567

3

ST434

22

~~59882~~

10

60707

12

D2747

Manufactured No

110

Each

121.0000

4



Set Screw



10/8/10 SP

## Location

## Loc Qty

## Loc Code

ST023

121

39224

4

~~51921~~

17

59879

100

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

D2876

Manufactured No

110

Each

92.0000

2

2



Saddle Spacer



10/8/18 SL

Location

Loc Qty

Loc Code

ST026

49

60853

49

ST028

43

51540

43

D2877

Manufactured No

110

Each

62.0000

2

2



Saddle Spacer



10/8/18 SL

Location

Loc Qty

Loc Code

ST026

24

60854

24

ST028

38

58531

38

D3403-1

Manufactured No

110

Each

61.0000

16

16



Bushing



10/8/18 SL

Location

Loc Qty

Loc Code

ST055

61

59119

61

D3403-3

Manufactured No

110

Each

51.0000

8

8



Bushing



10/8/18 SL

Location

Loc Qty

Loc Code

ST053

30

59598

30

ST055

21

56857

21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110

Each

27.0000

1

1



Lug Assembly



10/8/18 SP

Location

Loc Qty

Loc Code

ST474

27

60204

9

60495

14

61061

4

1

D3405-043

Manufactured No

110

Each

15.0000

1

1



Lug Assembly



10/8/18 SP

Location

Loc Qty

Loc Code

ST474

15

53888

1

59629

2

60496

12

1

D3407-041

Manufactured No

110

Each

21.0000

1

1



Tow Ring



10/8/18 SP

Location

Loc Qty

Loc Code

ST464

21

58755

9

59632

12

1

D3417-3

Manufactured No

110

Each

114.0000

2

2



Washer



10/8/18 SP

Location

Loc Qty

Loc Code

ST056

114

44349

33

51648

28

53182

53

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 61308



Parent Item: D412-742-011



Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

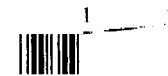
Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

D3456-1  
Washer

Manufactured No 110 Each 43.0000



1 10/8/18 SP

Location

Loc Qty

Loc Code

ST058

43

54692

43

Manufactured No 110 Each 77.0000



2 10/8/18 SP

D3533-1  
Set Screw

Location

Loc Qty

Loc Code

ST069

77

51602

77

Manufactured No 110 Each 904.0000



16 10/8/18 SP

D3672-11  
Phenolic Washer

Location

Loc Qty

Loc Code

ST077

904

58046

904

Manufactured No 110 Each 606.0000



32 10/8/18 SP

D3672-3  
Phenolic Washer

Location

Loc Qty

Loc Code

ST077

606

57704

606

Manufactured No 110 Each 414.0000



32 10/8/18 SP

D3672-9  
Phenolic Washer

Location

Loc Qty

Loc Code

ST077

414

35523

414

8

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Parent Item: D412-742-011

Parent Item Name: Float Skidtube Installation

Start Date: 8/17/2010

Required Date: 8/20/2010

Start Qty: 1.00

Required Qty: 1.00

D412-742-015

Manufactured No

110

Each

2.0000

1

1

Electric Step

CHG 001

Location

Loc Qty

Loc Code

FG031A

2

56740

2

D412-742-041

Manufactured No

110

Each

0.0000

1

1

Replacement Float Skidtube

MS21043-4

Purchased No

110

Each

1,061.000

29

29

Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1021

112492

25

113069

8

114348

188

114523

500

114784

300

10/8/18 S

56740 10/8/19 S

10/8/18 S

29

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W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



## 5.0 PARTS LIST

## 5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

Item	Qty -011	Qty -041	Qty -015	Part Number	Description
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT
		1		D3391-041	412 FLOAT SKIDTUBE
1		*24		*AN3C4A	*BOLT
3		*12		*AN3C6A	*BOLT
4		*8		*AN3C7A	*BOLT
5		*44		*AN960C10L	*WASHER
6		*4		*MS27039C4-12	*SCREW
7A		*4		*D3672-3	*WASHER (REPLACES NAS1515H4L)
7B		*4		*AN960C416L	*WASHER
21A		*1		*D3564-1	*WEARSHOE (REPLACES D3460-1)
21B		*1		*D3566-1	*GASKET
22A		*1		*D3564-3	*WEARSHOE (REPLACES D3460-3)
22B		*1		*D3566-1	*GASKET
23A		*1		*D3564-5	*WEARSHOE (REPLACES D2577-5)
23B		*1		*D3566-5	*GASKET
10		*1		*D3391-011	*412 FORWARD TUBE
11		**1		**D3401-041	**TOW CAP
12A		**10		**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
12B		**2		**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB166)
13		**10		**AN3C4A	**BOLT
14A		**4		**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10		**AN960C10L	**WASHER
24A		**1		**D3564-13	**WEARSHOE
24B		**1		**D3566-13	**GASKET
20		*1		*D3391-013	*412 MID TUBE
28		**24		**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1		*D3391-015	*412 AFT TUBE
25A		**1		**D3537-1	**WEARPAD
25B		**1		**D3553-1	**GASKET
26A		**1		**D3537-7	**WEARPAD
26B		**1		**D3553-3	**GASKET
31		**1		**D2646	**AFT CAP
32		**14		**AELS-1032-130	**INSERT
36		**12		**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6		**AN3C4A	**BOLT
37B		**4		**AN3C5A	**BOLT
38A		**2		**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10		**AN960C10L	**WASHER
39		**4		**ALS4-428-165	**INSERT (REPLACES NAS1330S4KB151)

(CONTINUED ON PAGE 17)

(CONTINUED FROM PAGE 16)

Item	Qty -011	Qty -041	Qty -015	Part Number	Description
40	1			D2571	SADDLE, FWD OUTSIDE
41	1			D2572	SADDLE, FWD INSIDE
42	1			D2573	SADDLE, AFT OUTSIDE
43	1			D2574	SADDLE, AFT INSIDE
44	2			D2876	SADDLE SPACER
45	2			D2877	SADDLE SPACER
46	16			D3403-1	BUSHING
47A	4			D2747	SET SCREW
47B	2			D3533-1	SET SCREW
48	16			AN4C6A	BOLT
49	8			AN4C52A	BOLT
50	8			AN6C12A	BOLT
51A	32			D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32			AN960C416L	WASHER
52A	8			D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8			AN960C616L	WASHER
53	16			D3672-11	WASHER (REPLACES NAS1515H7L)
54	24			MS21043-4	NUT
55	4			AN4C7A	BOLT
60	8			D3403-3	BUSHING
61	1			D3405-041	GHW LUG
62	1			D3405-043	GHW LUG
63	4			AN4C46A	BOLT
64	4			MS21043-4	NUT
70	1			D3407-041	TOW RING
71	2			D3417-3	WASHER
72	1			MS21043-4	NUT
73	1			D3456-1	WASHER
80			1	D2913	DOUBLER
81		***4		***ALS4-428-165	***INSERT (REPLACES NAS1329S4KB140)
82		***4		***AELS-1032-130	***INSERT (REPLACES NAS1330S3KB116)
83			2	MS21043-4	NUT
84			2	MS24693-C272	SCREW
85			1	MS35489-35	GROMMET
86			1	MS35489-93	GROMMET
87		***4		***MS27039C1-09	***SCREW
88		***4		***MS27039C4-08	***SCREW
89A		***4	2	***D3672-1	***WASHER (REPLACES NAS1515H3L)
89B		***4	2	***AN960C10L	***WASHER
90A		***4		***D3672-3	***WASHER (REPLACES NAS1515H4L)
90B		***4		***AN960C416L	***WASHER
91	3			AN3C37A	BOLT
92	2			AN3C40A	BOLT
93	3			AN3C41A	BOLT
94	3			AN3C42A	BOLT
95	3			AN3C43A	BOLT
96	9			AN3C44A	BOLT
98	10			AN3C47A	BOLT
99	66			AN960C10L	WASHER
100	33			MS21043-3	NUT

\*DENOTES PART IS INCLUDED WITH D3391-041 ASSEMBLY ABOVE

\*\*DENOTES THAT PART IS INCLUDED ABOVE ASSEMBLY

\*\*\*DENOTES THAT PART IS INCLUDED WITH D3391-013

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Revision: D

Date: 07.10.04

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. D AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 3.

REF. FAA STC: SR01583SE  
REF. CANADIAN STC: SH05-37  
REF. EASA STC: EASA.IM.R.S.01126

**REFERENCE ONLY**

## INSTRUCTIONS:

- 1) FOR D412-742-011/-013 SKIDTUBES @ CHANGE 006 AND SUBSEQUENT, UPDATE THE PARTS LIST TO MODIFY THE BOLT USED TO ATTACH THE GHW LUG AS FOLLOWS:

### 5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

### 32.15 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List

ITEM	Qty -011	Qty -041	Qty -015	PART NUMBER	DESCRIPTION
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION
	1	X		D412-742-041	FLOAT SKIDTUBE
	1		X	D412-742-015	ELECTRIC STEP KIT

**IS:**

63	4			AN4C47A	BOLT
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**WAS:**

63	4			AN4C46A	BOLT
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### 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

### 32.16 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

ITEM	Qty -013	Qty 043	PART NUMBER	DESCRIPTION
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE

**IS:**

63	4		AN4C47A	BOLT
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**WAS:**

63	4		AN4C46A	BOLT
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A	NEW ISSUE	AJS	08.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	AJS		
CHECKED	J	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9441	SHEET 1 OF 1
APPROVED	M	TITLE	SCALE
DE APPR.	J	BOLT CHANGE	NTS
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